# C21 Valve Miniature Cartridge Liquid Valve

21 mm Miniature Liquid Cartridge Valve



Markets

- Analytical Chemistry
- Clinical Diagnostics
- Agent Detection
- Print

#### **Applications**

- Large format Inkjet systems
- Reagent Addition
- Wash
- Waste
- Flow Control

The Series C21 is a miniature cartridge style solenoid valve with a compact 21 mm diameter. This unique design combines compact size, light weight and low power consumption with high flow repeatability and fast response time over an exceptionally long life up to 20 million cycles. Available in 2-way configuration, the valve is manifold mounted utilizing a simple securing system reducing assembly time.

#### Features

- Variety of orifice sizes with pressures up to 145 PSI (10 bar).
- Floating frictionless plunger enables reliable and repeatable operation up to 20 Million cycles.
- Low power design reduces heat and energy consumption.
- Compact reduces space and weight.
- 100% calibrated ensuring minimal valve to valve variation.
- RoHS & REACH compliant. 🔬 🚺

### **Product Specifications**

Mechanical Valve Type: Solenoid Cartridge Valve 2-Way Normally Closed (NC) Media: Gases\* and Liquids (see the details in gas datasheet) **Operating Environment:** 32°F to 122°F (0°C to 50°C) **Storage Environment:** -40°F to 158°F (-40°C to 70°C) **Dimensions:** - Diameter: 0.83 in (21 mm) - Length: 1.54 in (39 mm) **Porting:** Cartridge Seal Weight: 2.17 oz (60 g) **Internal Volume:** 2-Way: 1173µL

Orifice		rifice	0.040 in (1.0 mm)	0.080 in (2.0 mm)	0.12 in (3.0 mm)	0.16 in (4.0 mm)	
	Т	ype	2-Way	2-Way	2-Way	2-Way	
Max Vacuum & Pressure		PSI	145	116	58	29	
	ssur	<b>Bar</b> 10		8	4	2	
	Pre	Cv	0.03	0.08	0.13	0.18	
	sco	CM (water)	1480	3350	3770	3630	

#### Electrical

Voltage (VDC):

12 and 24 VDC ± 5% (Other voltages available on request.) **Electrical Connections:** 3.2" (80 mm) Flying Leads [24 AWG] Power: Typical 2.5W - 2.6W (Please see Table 1 for more details) Wetted Materials Body:

Stainless Steel Seals: (Internal and External) FKM, EPDM

#### **Performance Characteristics**

#### **Response:**

10 ms Maximum, Cycling **Recommended Filtration:** 

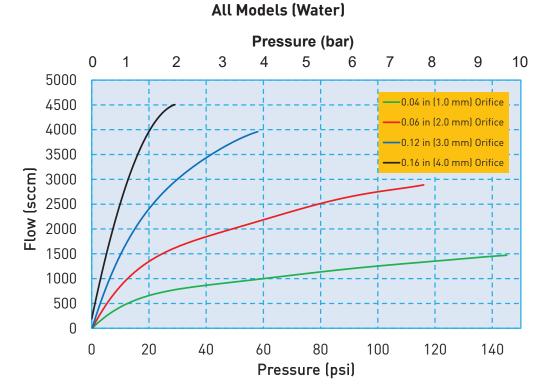
#### 10 um

#### **Reliability:**

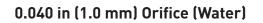
2-Way: 20 Million Cycles 0.90 Reliability Factor 95% Confidence

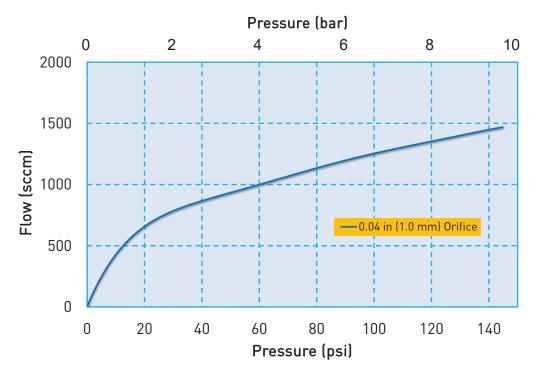


#### **Flow Curve**



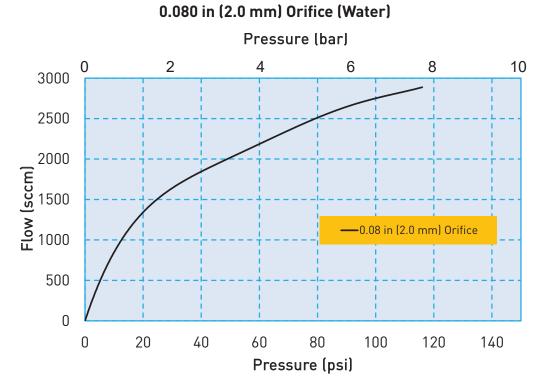
**Flow Curve** 

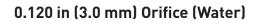


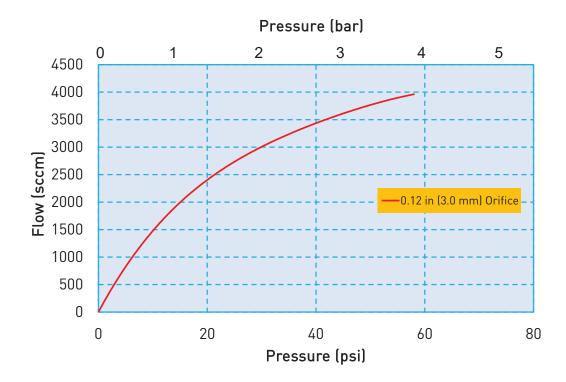




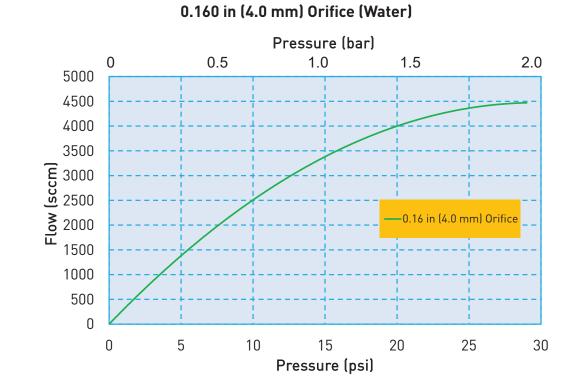












#### **Flow Curve**

**Electrical Interface** 



Wire Leads Standard: 3.2 in (80 mm) Wire Leads, stripped at end



### **Electrical Requirements**

Table 1									
Orifice	0.040 in (1.0 mm)		0.080 in (2.0 mm)		0.12 in (3.0 mm)		0.16 in (4.0 mm)		
Valve Type	2-Way		2-Way		2-Way		2-Way		
Voltage (VDC)*	12	24	12	24	12	24	12	24	
Power (Watts)	2.6	2.5	2.6	2.5	2.6	2.5	2.6	2.5	
Resistance (Ohm)**	56	235	56	235	56	235	56	235	

\*  $\pm$  5%, other voltages available on request

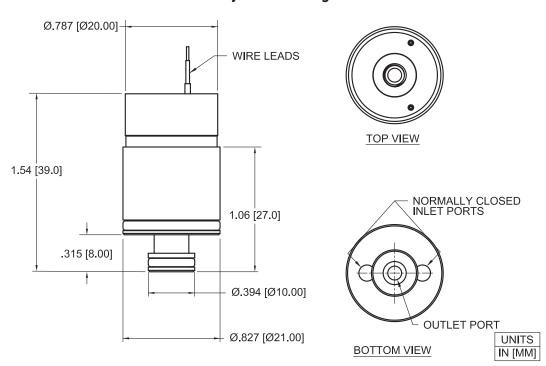
\*\* ±5% @ 68°F, 20°C

## Liquid Interface/Mechanical Integration



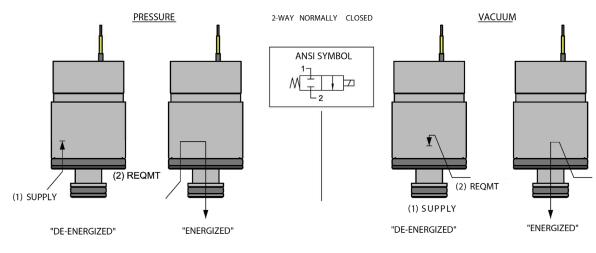


### **Dimensions**



**ANSI Symbols** 





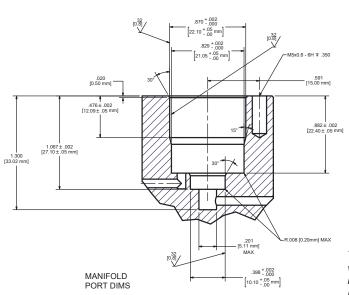


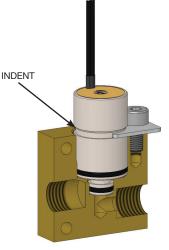
#### 2-Way Valve Configuration

#### **Installation and Use**

During installation of the C21 valve, the maximum force allowed to press it into the manifold is: 44.96 lbf (200 N) Lubrication is recommended (I.E. alcohol or DI water depending on compatibility constraints)

#### **Recommended Valve Manifold Dimensions**



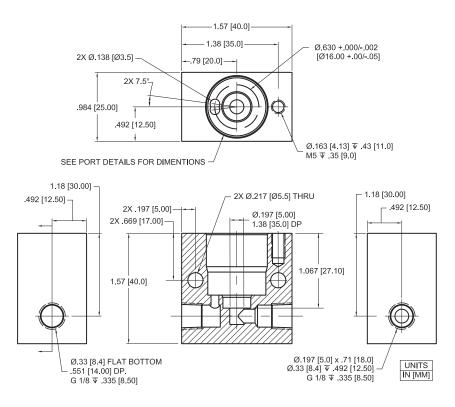


**Recommended Valve Mounting** 

The correct location to use when holding the valve in place in the manifold is the indent at the middle of the valve body. If the top of the valve is used to hold the valve in place, the working pressure the valve will see, can push the valve upward and exceed the maximum insertion force for the valve. This could damage the valve.

### Installation and Use

#### C21 Evaluation Manifold Dimensions and Design C21-MCS





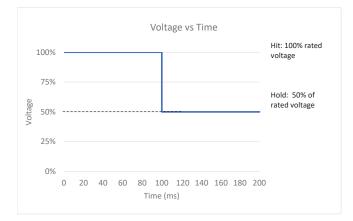
### Installation and Use

#### **Optional Reduced Power Control Method**

"Hit and Hold" is an optional control method to increase power efficiency for the C21 series valves.

Hit and Hold is a common control method used to reduce component power consumption and heat generation without sacrificing performance. The "Hit" or "Spike" state refers to the rated voltage required to actuate the valve. The "Hold" state is a substantial reduction in the rated voltage (normally 50% of the rated voltage) that maintains the valve in an actuated state.

Hit and Hold control can be incorporated using several different approaches, including discrete component circuits or programmable logic. The graph below illustrates a voltage "Hit" and "Hold" control method, however pulse width modulation (PWM) is also an acceptable control method.



C21 Hit and Hold Specification						
Hit Voltage Level	Rated Voltage					
Hold Voltage Level	50% of Rated Voltage					
Minimum Hit Time	100 ms					
Maximum Hit Time	N/A					
PWM Frequency	1 kHz					
(Minimum)	I KHZ					
Hold Nominal Duty Cycle	50%					

This method greatly reduces power consumption because the valve only draws full current for a short period of time making it ideal for applications with sensitive power budgets.

Note: 50% duty cycle is a general recommendation; therefore, it is recommended that specific application testing is completed to verify the proper "hold" requirement. Factors that could impact hit and hold voltage levels include vibration, shock, pressure variation and pressure locations that are driven from specific usage. The hit and hold circuit design, combined with Parker's valve, need to be validated for each specific application to ensure the valve will actuate under all usage conditions. **Contact Factory for more details**.



### **Chemical Compatibility Chart\***

		Other Wetted Materials		
Chemical	FFKM	FKM	EPDM	Stainless Steel
DI Water	1	1	1	1
Methanol	1	4	1	2
Isopropanol	1	1	1	1
Ethanol	1	3	1	1
Acetonitrile	1	4	1	
Tetrahydrofuran	1	4	4	
Toluene	1	2	4	1
MEK	4	1	1	3
Organic Acids - Dilute	1	1	1	4
Non Organic Acids - Dilute	1	1	1	2
Bases - Dilute	1	1	1	1
Saline	1	1	1	2
Bleach 12%	2	1	1	4
Sodium Hydroxide 20%	1	2	1	2

#### **Compatibility Legend**

- 1. EXCELLENT Minimal or no effect
- 2. GOOD Possible swelling and or loss of physical properties
- 3. DOUBTFUL Moderate or severe swelling and loss of physical properties
- 4. NOT RECOMMENDED Severe effect and should not be considered

### **Accessories**

C21 Evaluation Manifold with clip and screw (Valve not included) C21-MCS



Replacement Clip for C21-MCS C21-C







Replacement O-Ring for C21 Valve, Large C21-LG (FKM) C21-LGE (EPDM)



Replacement FKM O-Ring for C21 Valve, Small C21-SM (FKM) C21-SME (EPDM)





#### **Ordering Information**

Sample Part ID	C21	- 2	24	FK	10	F	F	- 000			
Description	Series	Configuration	Coil Voltage	Elastomer	Orifice	Mounting Style	Electrical Interface	Custom			
Options	C21: 15 mm Cartridge Valve	2: 2-Way	12: 12 VDC 24: 24 VDC	EP: EPDM FK: FKM	10: 0.040 in (1.0 mm) 20: 0.080 in (2.0 mm) 30: 0.12 in (3.0 mm) 40: 0.16 in (4.0 mm)		F: 3.2 in (80 mm) flying lead	000: Standard			
	Accessories										
C21-MCS: C21 Evalua	C21-MCS: C21 Evaluation Manifold with Clip and Screw, Not supplied with the valve.										
C21-C: Replacemen	C21-C: Replacement Clip used on C21-MCS*										
C21-S: Replacemen	C21-S: Replacement Screw used on C21-MCS*										
C21-LG: Spare O-Ring	C21-LG: Spare O-Ring for C21 Valve, FKM, Large**										
C21-LGE: Spare O-Rin	C21-LGE: Spare O-Ring for C21 Valve, EPDM, Large**										
C21-SM: Spare O-Ring for C21 Valve, FKM, Small**											
C21-SME: Spare O-Ri	C21-SME: Spare O-Ring for C21 Valve, EPDM, Small**										
* Not Supplied with Valve, Replacement Part for C21-MCS ** Supplied with Valve											

NOTE: For Evaluation - Please Add C21-MCS To Your Sample Order. All Valves Ship With O-Rings Installed

- NOTE: In order to provide the best possible solution for your application, please provide the following requirements when contacting Applications Engineering:
  - Media, Inlet & Outlet Pressures
  - Minimum Required Flow Rate
  - System Supply Voltage
  - Media & Ambient Temperature Range

Please click on the Order On-line button to configure your C21 valve. For CAD models and more detailed information, please visit us on the Web (www.parker.com/precisionfluidics/C21\_LiquidCartridgeValve), call (+1.603.595.1500) or email at ppfinfo@parker.com.

Parker Hannifin Precision Fluidics Division reserves the right to make changes. Drawings are for reference only.



